

Torque conversion

ft-lb	N·m	kgf·m
40	54.23	5.53
45	61.01	6.22
50	67.79	6.91
55	74.57	7.6
60	81.35	8.3
65	88.13	8.99
70	94.91	9.68
75	101.69	10.37
80	108.47	11.06
85	115.24	11.75
90	122.02	12.44
95	128.8	13.13
100	135.58	13.83
105	142.36	14.52
110	149.14	15.21
115	155.92	15.9
120	162.7	16.59
125	169.48	17.28
130	176.26	17.97
135	183.04	18.66
140	189.81	19.36
145	196.59	20.05

Star sequences

Lugs	Order
4	1-3-2-4
5	1-3-5-2-4
6	1-4-2-5-3-6
8	1-5-3-7-2-6-4-8